



## The FORCE4° Platform Exclusively from ICS.

All components work together to deliver unrivaled performance in professional cutting applications

#### ICS FORCE4° Diamond Chain

Rivet design means less stretch

**50%** greater tensile strength to reduce breaking

Patented pitch design creates the optimal combination of weight and strength

Water distribution feature allows for better lubrication between bar and chain

Deep engagement drive links help keep cuts straight

Patented SealPRO® O-ring and bumper design for smooth cutting performance and maximum life

### **ICS FORCE4**° Drive Sprockets

Upgraded guide ring design distributes load for greater durability

Tool steel alloy guarantees exceptional strength, life and abrasion resistance.

Available for 695XL, 536-E, 890F4, 890F4 Flush & 701-A power cutters

#### **ICS FORCE4**° Guidebars

Laser-cut internal water channels keep the nose sprocket lubricated

Deep groove stabilizes FORCE4 bar chassis for straighter, cleaner cuts

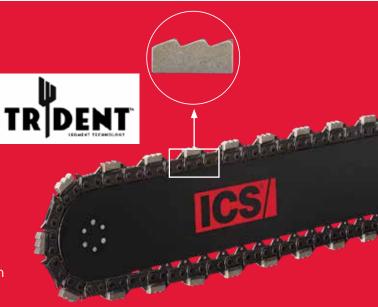
Available in 25, 38, 50 and 63 cm cutting depths



## Why Trident™ Segment Technology?

Geometry on diamond segments isn't new to our industry and has been used in concrete cutting consumables for some time. So what is different about Trident™ Segment Technology?

Trident™ Segment Technology is a design & utility patent-pending innovation that not only is a unique geometry within our industry but an overall optimized cutting system that delivers up to 50% faster out-of-box performance without sacrificing chain life or steady state speed. This new innovation allows ICS to continue its legacy of delivering industry-leading products.





# **FORCE4® DIAMOND CHAIN**

CROSS-LINK®	E + (+ + (+ + + )(+ ) + + + + + + + + + +	FASTER CUTS, SMOOTHER HANDLING, LONGER LIFE
FORCE4° Standard	1) 2 2 2 C 2 P 2 (U 3)	TOUGH, GENERAL PURPOSE DIAMOND CHAIN
FORCE4° Premium L TRIDENT		DELIVERS LONGER LIFE IN HARD AGGREGATE
FORCE4° Premium S TRIDENT	0000000000	SPEED AND STRENGTH IN ONE DIAMOND CHAIN
FORCE4° Abrasive	( 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	EXCELS IN THE ABRASIVE CUTTING ENVIRONMENTS
FORCE4° Sandwich	000000000000	IMPROVED CUT STRAIGHTNESS AND LONGER SIDE CLEARANCE
FORCE4° Texas Edition		SOFT SEGMENT FOR VERY HARD MATERIALS

## **695XL FORCE4® Guidebars/Sprockets**

P/N	DESCRIPTION
635706	695F4 Guidebar 12in/30cm
635701	695F4 Guidebar 16in/40cm
635709	695F4 Guidebar 20in/50cm
525496	695XL FORCE4® Drive Sprocket

## 890 & 701-A FORCE4® Guidebars/Sprockets

P/N	DESCRIPTION	
635704	FORCE4® Guidebar 10in/25cm	
635700	FORCE4® Guidebar 15in/38cm	
635703	FORCE4® Guidebar 20in/50cm	
635702	FORCE4® Guidebar 25in/63cm	
<b>565065</b> 890 & 701-A FORCE4® Drive Sprocket		
565066	890 FLUSH FORCE4® Drive Sprocket	

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