



**Optional Extras**

The Aceti 150 can cope with all tube sizes from 5 to 120 mm and up to a 90 degree bend with a minimum curve radius of 150mm. The machine come with a twin speed belt motor allow for belt speeds of 10 and 20 M/s. The machine comes as standard with a foot pedal to open the belts for tube insertion.

Specification	
Grinding belt motor (twin speed)	3 kW
Planetary motor	1.85 kW
Minimum working diameter	5mm
Maximum working diameter	120mm
Abrasive belt mm	60x900mm
Belt speed m/sec (twin speed motor)	10 & 20
Noise in average working conditions dB (A)	80
Overall dimensions (width/depth/height)	750x910x1550mm
Net weight Kg.	360Kg

### TECHNICAL DESCRIPTION

- The machine has been specifically designed to perform grinding, cleaning, polishing of round or elliptical pipes with a diameter from 5 to 120 mm, with variable bends.
- The Machine's purpose is external pipe surface working, both straight and bent. The piece does not rotate but it moves along the machines working axis.
- Minimum effort required from the operator for the operator
- Full interlocked guarding with emergency stop.
- Machine is prepared for the connection of a self-filtering suction system for the collection of the dust both from the machine's body and from the hood.

### Options

Optional Variable Speed Belt - Unit INV.NA – (0-3000rpm)

Optional Automatic Infeed or Outfeed device – AV.2R - 2 wheel

Optional Automatic Infeed or Outfeed device – AV.8R - 8 wheel